

DATA SHEET

TACK ADHESIVE

CEMENT[®] T.HL.PAD

DESCRIPTION

T.HL.PAD is an elastomer bonding agent suitable for top coat use. Tack cement, also known as contact cement, is a specialized adhesive used in lining applications, particularly for bonding rubber to various surfaces like metal or concrete. These cements are designed to provide a strong initial bond (green strength) while allowing for repositioning of the lining material before the bond fully cures.

APPLICATION

Mixing T.HL.PAD Should be stirred thoroughly before use and during using to keep dispersed solids uniformly suspended.

Applying Brush or spraying methods can be applied for T.HL.PAD.

Drying The bond coating can be dried at least 30 minutes at room temperatures.

Clean Up Use xylene or toluene for clean-up.

TECHNICAL DATA

Environment-Laboratory Ambient Conditions: Temperature:25±2°C, Humidity:50±5%

Property	Result
Color	Gray or Black
Flash Point [°C]	>93
Boling Point [°C]	93
Viscosity [cps]	1000-1500
VOC Content [lbs./Gallon]	7.0
Density [lbs./Gallon]	11.0
SOLVENT	Toluene
Bond strength [N/mm] Rubber to Steel	
@ BEFORE CURING	Min 3.0
@ AFTER CURING	Min 7.5

SHELF LIFE / STORAGE

Keep the container tightly closed and away from heat sources. Maximum temperature storage is 25 °C. Shelf life is one year from date of manufacture when stored below 25 °C, unopened container.